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IS 11943-5 (1987): Hard Metal Burrs, Part 5: Oval Burrs (Type E) [PGD 32: Cutting tools]

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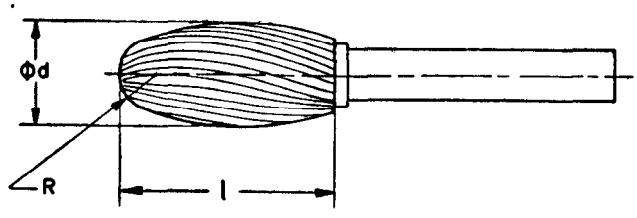
Indian Standard (Reaffirmed 2003)

SPECIFICATION FOR HARD METAL BURRS

PART 5 OVAL BURRS (TYPE E)

1. Scope — Covers the dimensions and other requirements of hard metal burrs of oval shape, Type E.

2. Dimensions



All dimensions in millimetres.

d	*l*	*R* (Approximate)
3	7	1·2
6	10	2·5
8	13	3·7
10	16	4
12	20	5
16	25	6·5

3. General Requirements — For requirements not covered in this standard it shall conform to IS : 11943 (Part 1) - 1987 'Hard metal burrs : Part 1 Technical supply conditions'.

4. Marking — Shall be marked with the designation, code and manufacturer's, name or trade-mark.

4.1 *Certification Marking* — Details available with the Bureau of Indian Standards.

EXPLANATORY NOTE

This Part 5 of the standard covers the hard metal burrs of Type E. The different types of hard metal burrs are covered in Parts 2 to 12 and the technical supply conditions are covered in Part 1 of this standard.

In the preparation of this standard considerable assistance has been derived from ISO 7755/5-1984 'Hard metal burrs: Part 5 Oval burrs (Style E)', issued by the International Organization for Standardization (ISO).

Small Tools Sectional Committee, EDC 45; Carbide Tips Indexable Inserts and Blanks Subcommittee, EDC 45 : 5 [Ref : Doc : EDC 45 (4603)]

Printed at Swatantra Bharat Press, Delhi (India)

Adopted 29 January 1987 © May 1987, BIS Gr 1

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